



Industrie Service

Welding Certificate

TÜV SÜD-00052.2013.005

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Tank- und Stahlbau Abersfelder GmbH & Co. KG	
	Industriestr. 6 97795 Schondra-Schildeck GERMANY	
Technical specification	EN 1090-2:2018	
Execution class(es)	EXC4 according to EN 1090-2	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111 - Manual metal arc welding	(Continuation see back side)
Material Group	1.1, 1.2, 1.3 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 10, 8.2 according to CEN ISO/TR 15608 and EN 1090-2, table 4 4 according to CEN ISO/TR 15608, EN 1090-2 para. 5.1, EN 10222-2 and EN 10216-5 5 according to CEN ISO/TR 15608, EN 1090-2 para. 5.1 and EN 10216-2	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Harald Abersfelder, EWE	born on: 20.06.1965
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Frank Jäckel, IWE	born on: 15.05.1983
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
Validity start	28.05.2013	
Period of validity	27.05.2023	
Remarks	see reverse	
Place and date of issue	Munich, 19.05.2020 Wegmann/KS	

Certification Body
Material and Welding Technology

B.Eng. Schlotterer
Deputy head of certification body



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